



Tel (613) 632-5200
Fax 613 632-5246

RB6796941-202
Job Sheet 181583



Ship Via:

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	5 pcs		8/15/18	0.00	0.00	Purchasing		AUG 16 2018
110	Packaging	5 pcs		8/15/18	0.00	0.00	Packaging2		AUG 16 2018
120	QC	5 pcs		8/15/18	0.00	0.00	QC6		38
130	Packaging	5 pcs		8/15/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	5 Ea		8/15/18	0.00	0.00	QC21		21

Certificate of conformity is required
Aug 01, 2018 x5 h h
 Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6796941-202P	Power Take Off Seal Puller C-20	5 Ea (1 ea)	100-Purchasing	502868

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6796941-202P	5	0	0

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/1/18 8:58 AM dart.Lussier.Patrick

Container No: S102871



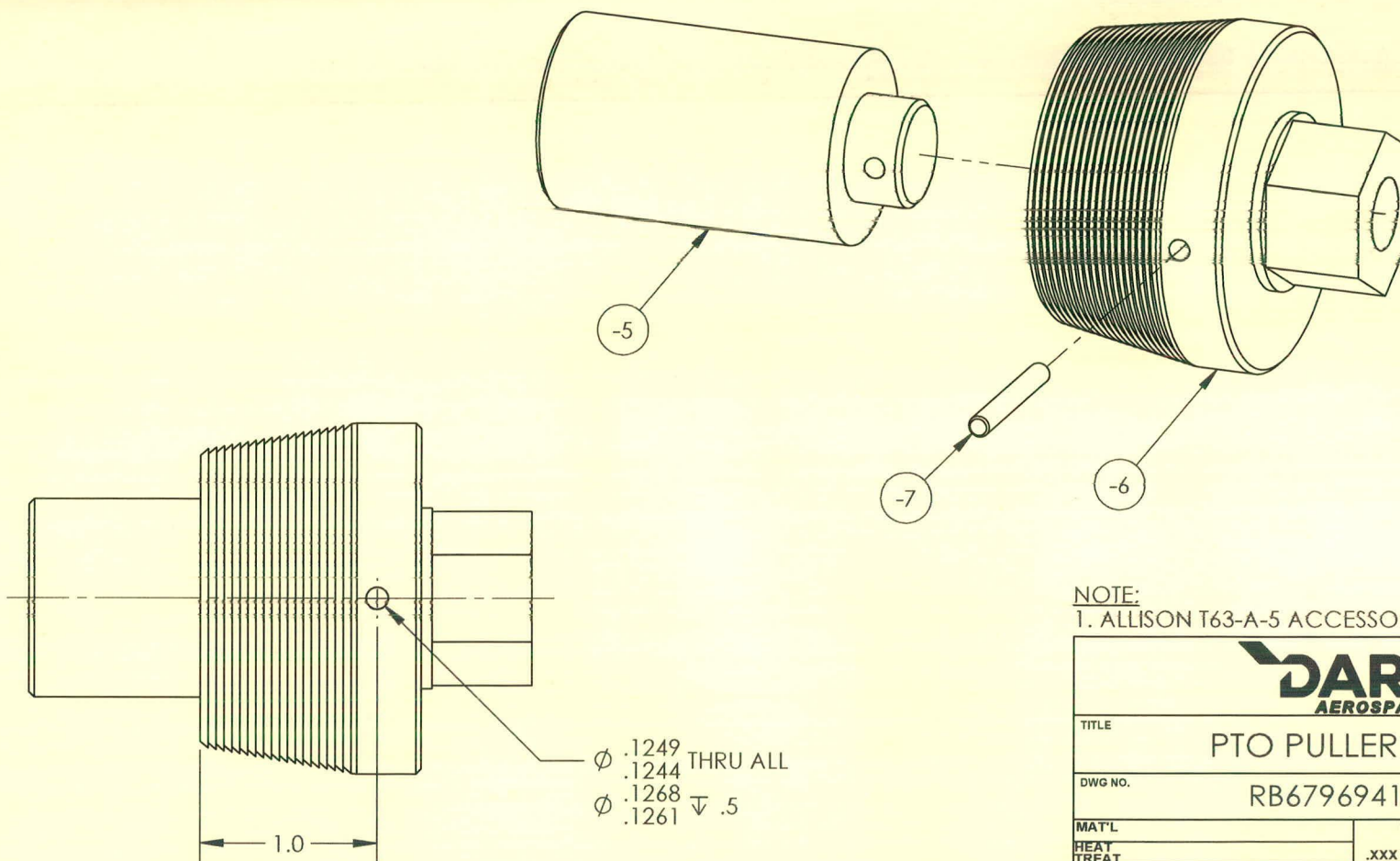
Instructions:

Date: 08/16/18

1000 1 2 3018
1000 1 2 3018

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
F		MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/2011	RJC	RW
G		ADDED -6 REF DIM .885 PER G.E., ADDED MISSING Ø1.031 DIM.	10/25/2011	RJC	RW
1		-6 ADDED .035 X 45° CHAMFER, CH'D DEPTH WAS .341 IS .346 +.010 -.000.	10/23/2013	RJC	GE
2	16-0014	UPDATED TO NEW STANDARDS. ADDED Ø.1244-.1249 Ø.1261-.1268 ∇ .5 HOLE TO ASSY. DELETED ENGRAVE NOTE FROM ASSY. -5 DELETED Ø.1245-.1250 HOLE. -6 DELETED Ø.1252-.1257 HOLE. DELETED .188 DIM. ADDED ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	2/3/2016	DPD	JAG



NOTE:

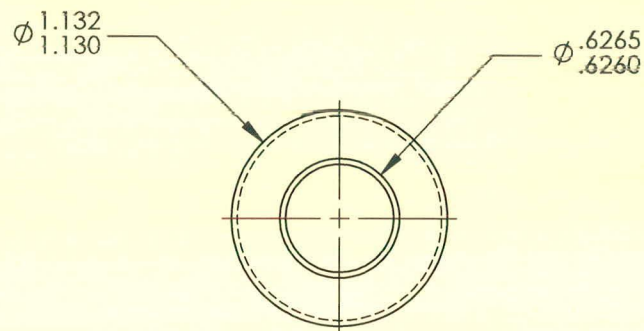
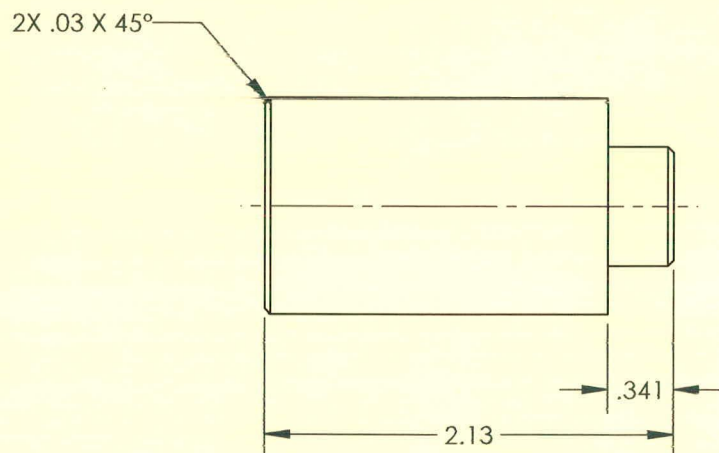
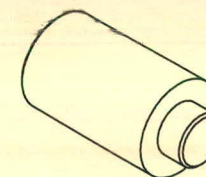
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

DART AEROSPACE	
TITLE PTO PULLER ASSY.	
DWG NO. RB6796941-202	REV 2
MAT'L HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° ✓	
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	USED ON MODEL
CHECKED: CLOUGH	SEE NOTE 1
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 7/17/2000
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-5	1	PLUG	STRESSPROOF		2
			-6	1	ADAPTER	41L40		3
		B/O	-7	1	DOWEL PIN	STEEL	Ø1/8 X 1 (MCMASTER-CARR #98381A475)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0014	-5 DELETED Ø.1245-.1250 HOLE.	2/3/2016	DPD	JAG

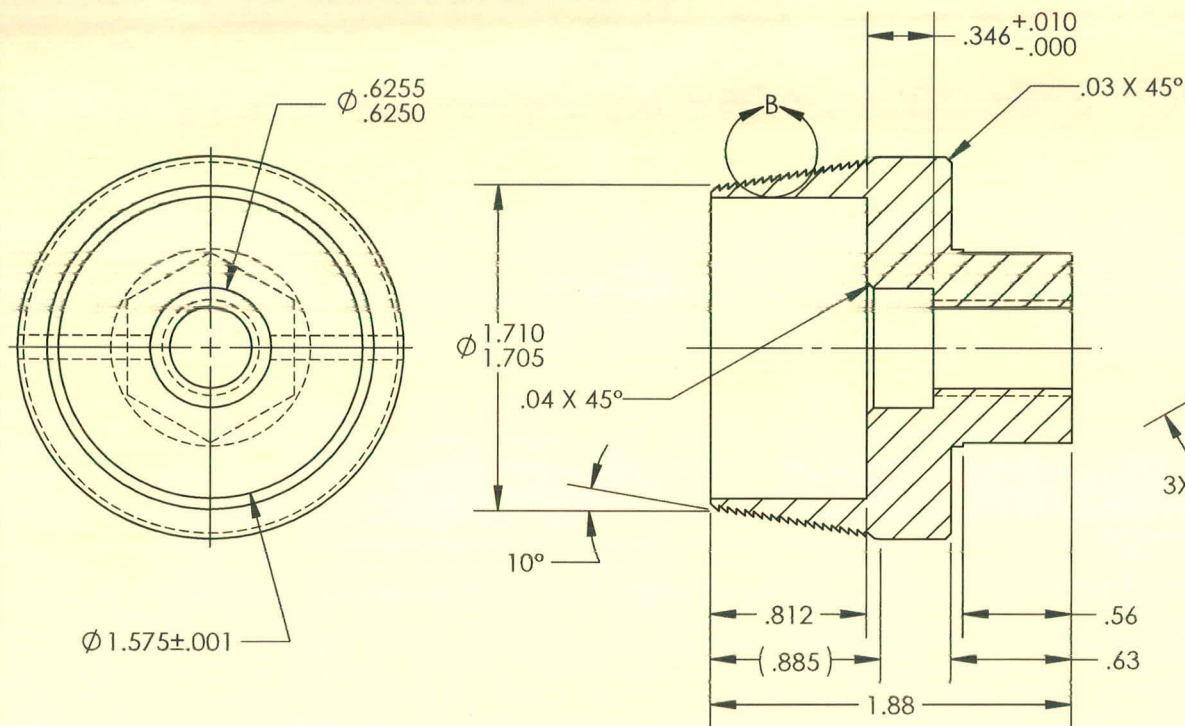


(-5)
PLUG

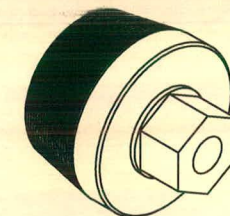
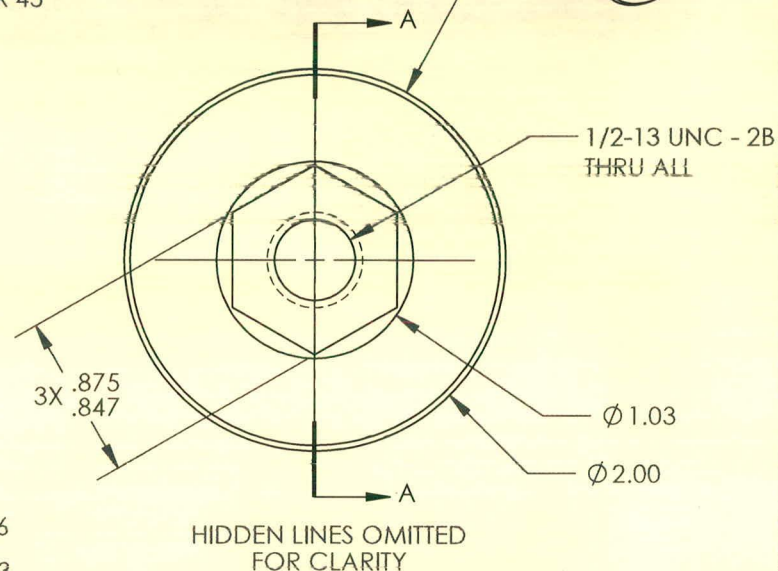
DART AEROSPACE	
TITLE PTO PULLER ASSY.	
DWG NO. RB6796941-202-5	REV 2
MAT'L STRESSPROOF	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	USED ON MODEL
DATE 7/17/2000	SEE NOTE 1, SHEET 1
SHEET 2 OF 3	

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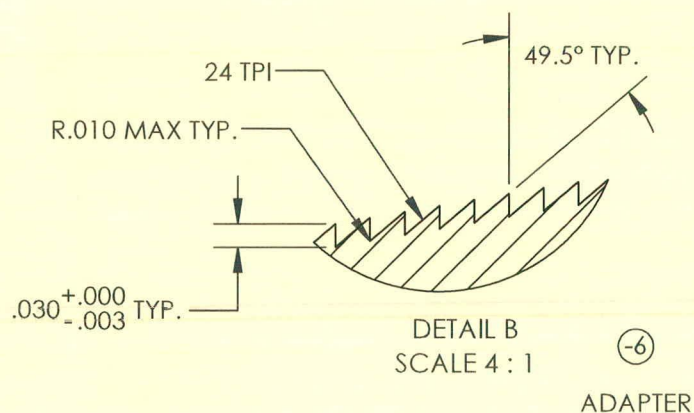
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
G		ADDED -6 REF DIM .885 PER G.E., ADDED MISSING Ø1.031 DIM.	10/25/2011	RJC	RW
1		-6 ADDED .035 X 45° CHAMFER, CH'D DEPTH WAS .341 IS .346 +.010 -.000.	10/23/2013	RJC	GE
2	16-0014	-6 DELETED Ø.1252-.1257 HOLE, DELETED .188 DIM. ADDED ENGRAVE NOTE.	2/3/2016	DPD	JAG



ENGRAVE T/N, S/N,
"MADE IN USA"



SECTION A-A



TITLE		PTO PULLER ASSY.	
DWG NO.		RB6796941-202-6	
REV		2	
MATERIAL		41L40	
HEAT TREAT		RC 32-36	
FINISH		BLACK OXIDE	
SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
DRAWN BY:		COLE	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:1	
DATE		7/17/2000	
SHEET		3 OF 3	

-7

-6

Arrow tech
Gabriel

NOTE:

1. ALLISON T63-A-5 ACCESSORY GEARBOX.

Ø .1249 THRU ALL
Ø .1244
Ø .1268 ↓ .5
Ø .1261



TITLE

PTO PULLER ASSY.

DWG NO.

RB6796941-202

REV
2

MAT'L

HEAT

TREAT

FINISH

SPEC

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
.X ± .1 SURFACES = 125 ✓

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

B/O INFORMATION OR SPECIFICATIONS

PG.

DRAWN BY:

COLE

CHECKED:

CLOUGH

OPPS APPR:

ANDERSON

QA APPR:

LINDSAY

APPROVED:

GILBERT

SCALE

1:1

DATE

7/17/2000

USED ON MODEL
SEE NOTE 1

SHEET 1 OF 3

Ø1/8 X 1 (MCMMASTER-CARR #98381A475)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040664**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO040664

PO Date: 7/31/18

Due Date: 8/15/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
AUG 01 2018

Revision

Ship To:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		RB6796941-202P	Power Take Off Seal Puller C-20	Firmed	-	8/15/18	5 Ea	0 Ea	5 Ea	\$345.63/Ea	\$1,728.15

DAS
38
9-89

Line Item Note ** PLEASE USE HEAT TREATED MATERIAL RC28-32 **
W/O 181583

Grand Total: \$1,728.15

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/1/18 1:40 PM dart.Lussier.Patrick



PHGE Machineworks dba
Arrowtech Machineworks
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Customer Packing Slip

NO: 232

Date: 8/13/2018
PO Ref: 040670,040664,04066
Ship via: Fedex Ground

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Qty	Item	Part No.
5 ✓	TACH. GEN. PULLER ASSEMBLY ✓	RB6796941-200 ✓
5 ✓	POWER TAKE OFF SEAL PULLER C-20 ✓	RB6796941-202 ✓
5 ✓	PUSHER SEAL INSTALLATION FRONT ✓	RB6893828 ✓

DAS
38
9-89

Packaged by: *Ans*
Checked by: *Ans*

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:040664

Dated: 8/13/2018

Our Order / Job No:040664-AWT1

Order Qty:5

Part Name: POWER TAKE OFF SEAL PULLER C-20

Part Number:RB6796941-202

Lot Size:N/A

Ship Date: 8/13/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6796941-202

Rev:2

Material Size and Type: -5,-6/ 4140 Q&T STEEL

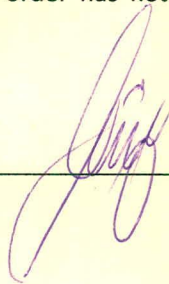
Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: RC 30

Plating/Finish:BLACK OXIDE: QMSI-6.2.2 B.O. REV-D

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 08/13/18

Signed: 

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com

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